

Machine Request Sheet

tibo.

Company _____

Contact _____

Branch _____

Street _____

City _____

Phone _____

Country _____

Fax _____

Email _____

Web _____

☐ Customer

☐ Representative

Deep hole drilling experience? Yes ☐ No ☐ If yes, which type of machine(s): _____

Planned date of Investment: _____ Budget target: _____

Information:

Drill Diameter min/max (mm): _____/_____ Drill depth min/max (mm): _____/_____

Workpiece dimensions (mm): outer Ø _____ if pre-drilled inner Ø _____ wall thickness _____

Solid Drilling/Blind hole/Counter Boring/Core Drilling: _____

Skiving and roller burnishing/ rifling and reaming: _____

Push or Pull operation: _____ Material(s): _____

Rotation tool and workpiece ☐ Rotation tool and fix workpiece ☐ Rotation workpiece and fix tool ☐

Surface quality in Ra: _____

Tolerance requirements: _____

Workpiece Information/Quantities: _____ **Please attach workpiece drawings!**

☐ Cubic Workpiece ☐ Cylindrical Workpiece

Is the workpiece prepared? _____

Chamfered? ☐ Yes ☐ No

Type of drilling medium (e.g. Oil or Emulsion) _____

Quotation:

Machine Type: _____ No. Drill Spindles: _____ Separate Spindle Shutdown ☐ Yes ☐ No

Housing/Splash Guard? ☐ Yes ☐ No

Automation requirements: _____

Comments: _____